

# AEROSPACE & ADVANCED COMPOSITES GMBH

Fiber compounds: Simulation and Testing



# Targeted Markets



Key areas of consulting, testing, research and development activities:

## Space

- ESA Testhouse
- Material testing
- Flight hardware testing

## Aeronautics

- Composite process development
- Anti-Ice coatings

## Energy

- Solar Energy - Modules
- Wind Energy - Coatings

## General Industry

- Selected product development



Our product focus is on material testing and material development for highly specialized niches in Aerospace and terrestrial applications

# Products and Services



## Consulting

- Simulation
- Materials and processes

## Testing

- Material and component level
- Customized testing in extreme environments

## Development

- Products and processes

## Research

- Partner in national and international projects



Our product focus is on material testing and material development for highly specialized niches in aerospace and terrestrial applications

# Cellulose Based Composites (CBC)– Areas of Application

---



## Cellulose Based Composites

- Composition:

Combination of cellulosic fibers and a binder  
Fibers are a natural part of plants and consist of long chains of glucose molecules.  
Binder can be made of various materials such as resin, glue or natural rubber

- Advantages:

Good strength and rigidity while being lightweight  
Biodegradable depending on the resin used

# Cellulose Based Composites – Application Based Resin Selection



## Resin Selection

- Epoxy resin:

High strength & good adhesion to the cellulosic fibers  
Aircraft, construction and automotive industry

- Polyester resin:

Easy to process & good chemical resistance  
Widely used in boat manufacture and in the manufacture of moldings

- Phenolic resin:

High hardness & high temperature resistance  
Electronics industry

- Vinyl Ester Resin:

Similar to polyester resins but higher resistance to chemicals and moisture  
Waste water treatment or in the chemical industry

# Cellulose Based Composites – Application Based resin selection

## Biobased Resin alternatives for biodegradable Composites:

### 1. Starch:

Can be obtained from corn, potatoes or other plants  
Biodegradable

### 2. Lignin:

Waste product of paper manufacture  
Can be used as a binder for composite materials

### 3. Polylactic acid (PLA):

From renewable resources such as corn starch  
Particularly suitable for applications in the packaging industry.

### 4. Polyhydroxyalkanoates (PHA):

Produced by microorganisms  
Can be obtained from organic waste or plant materials

# Simulation of Composites



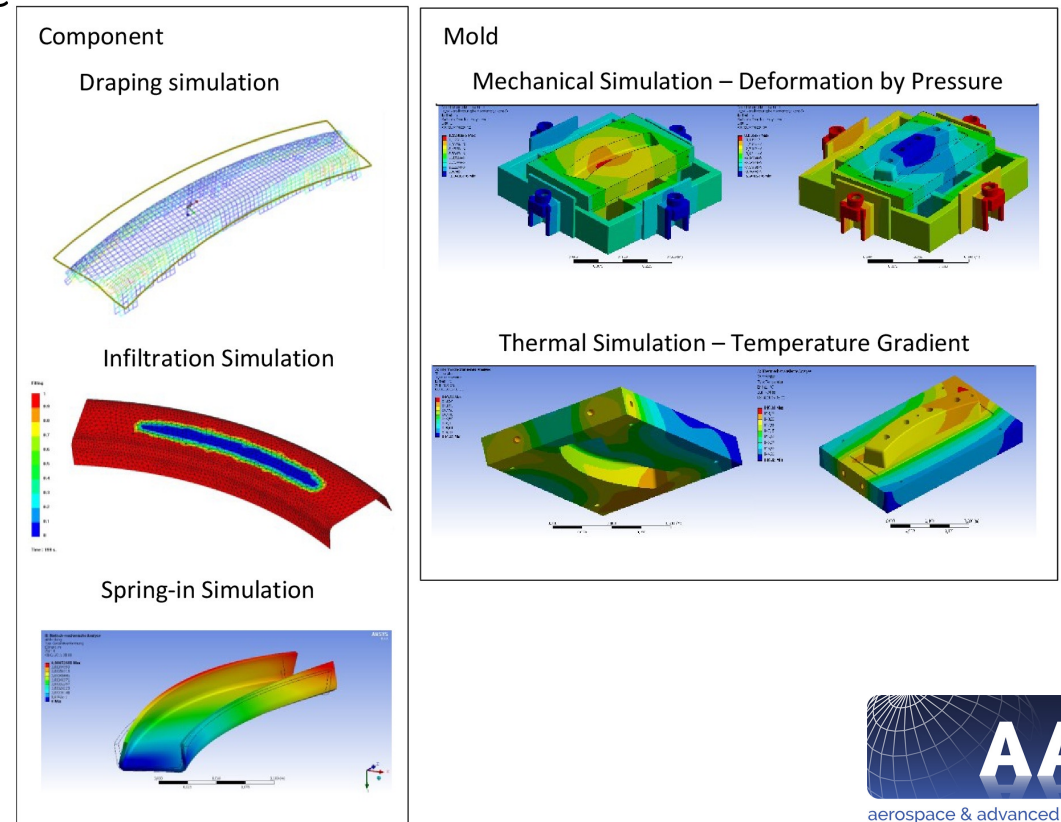
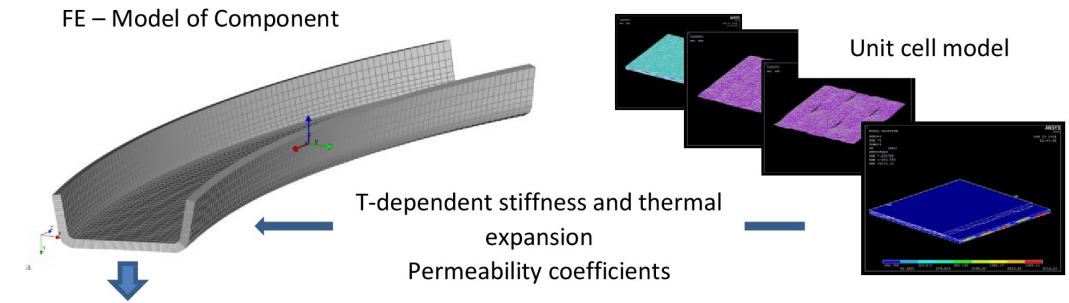
## Composite Process Simulation

### Modelling of mold behaviour

- Transient Thermal behaviour
- Deformation under infusion pressure

### Modelling of part

- Unit cell based material properties
- Draping of dry preforms - shearing
- Infusion of part – dry spots
- Spring in behaviour - distortion



# Monitoring of Composites



## Integrated Process and Health Monitoring

### Sensor Development

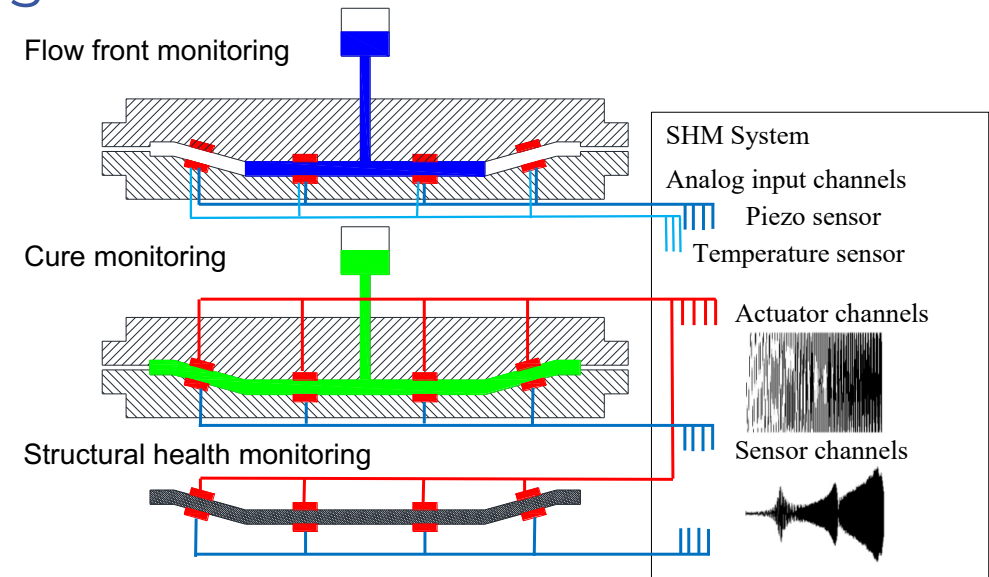
- Integrated Piezo Temperature Sensor

### Process Monitoring

- Change of impedance of piezo by resin
- Monitoring of resin front during infusion
- Monitoring of degree of cure

### Health Monitoring

- Passive damage detection by acoustic emission
- Active damage detection of guided ultrasonic waves
- Compensation of thermal effects by temperature measurement





# Cryogenic Testing of Composites



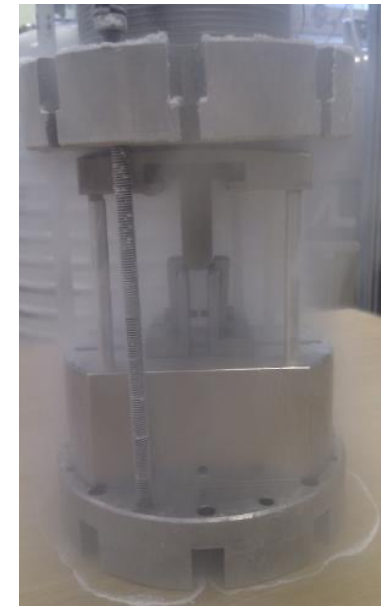
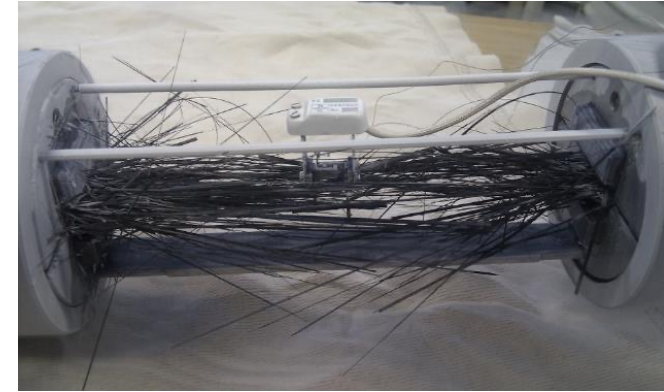
## Composite Materials for Cryogenic Tanks

### Monolithic composites

- Tensile
- In plane shear
- Compression
- Interlaminar Shear
- Bearing

### Honeycombs

- Flatwise tensile
- Flatwise compression
- Shear

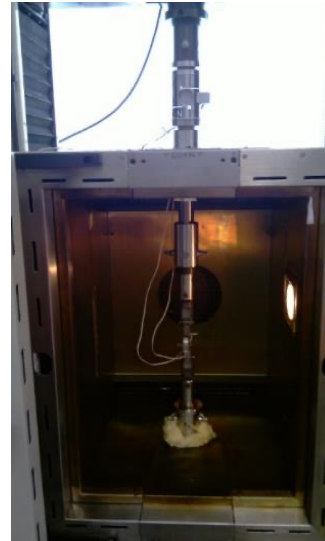


# Mechanical Properties



## from Cryogenic to High Temperatures

Property / Test method	Environment
<b>Tensile testing</b> <ul style="list-style-type: none"><li>• Tensile strength</li><li>• Young ´s Modulus</li></ul>	-269 ... 1100°C
<b>Compression tests</b> <ul style="list-style-type: none"><li>• Compression strength</li><li>• Compression Modulus</li></ul>	-269 ... 1100°C
<b>Bending tests</b> <ul style="list-style-type: none"><li>• Bending strength</li><li>• Bending Modulus</li><li>• 3-pnt and 4-pnt bending</li></ul>	-269 ... 1100°C
<b>Charpy Impact Test</b>	-196°C / RT
<b>Fracture Mechanic Properties</b> <ul style="list-style-type: none"><li>• KIC, KJC, J-Integral</li><li>• Fatigue crack growth</li></ul>	-269 ... 1100°C
<b>Special Composite Properties</b> <ul style="list-style-type: none"><li>• ILSS</li><li>• Two Rail Shear</li><li>• TestPicture frame test</li></ul>	-269 ... 1100°C



Climate chamber  
-150°C ... 600°C



LN2 cryostat  
-196°C



LHe cryostat  
-269°C

# References



Industrial partners:



ENPULSION





## Aerospace & Advanced Composites GmbH

A-2700 Wiener Neustadt  
Viktor Kaplan-Straße 2  
Austria  
Tel.: +43 2622 90550-0  
Email: [office@aac-research.at](mailto:office@aac-research.at)  
[www.aac-research.at](http://www.aac-research.at)